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DOI: 10.15740/HAS/TAJAS/10.2/132-139 Visit us | www.researchjournal.co.in



RESEARCH ARTICLE.....

## Standardization of thermal processing of cuttlefish nidamental gland

## B.K. PATI, B.K. KHUNTIA AND B. SAHU

**ABSTRACT.....** Cuttlefish nidamental gland was blanched in boiling 5 per cent brine for 2, 5, 10 and 15 minutes to standardise the blanching condition. The sample blanched for 5 minutes was found to have the best sensory qualities. Sub-sequently, glands blanched under these standardised conditions were packed in cans in brine and were subjected to thermal processing in a retort. Thermal processing conditions were standardised by processing the cans under different retorting conditions. Out of these, the retorting temperature and the process time of 121.1° C and 25 minutes, respectively was found to be the best with respect to sensory qualities and could produce a commercially sterile product. The  $F_o$  value attained by the process was 11.25 minutes with a total process time of 30.54 minutes. The storage study of the product over a period of three months showed that it has good stability at ambient condition and has a shelf-life of more than three months. The present investigation delineates that cuttlefish nidamental gland can be used for the production of ready-to-eat thermally processed product, which can be stored at room temperature for long periods.

Author for Corresponding -

**B.K. PATI** College of Fisheries (O.U.A.T.) Rangailunda, BERHAMPUR (ODISHA) INDIA Email: bikas 81@rediffmail.com

See end of the article for **Coopted authors'** 

**KEY WORDS.....** Cuttlefish, Nidamental gland, Heat penetration, Thermal processing, Sensory evaluation, Cephalopod

**HOW TO CITE THIS ARTICLE -** Pati, B.K., Khuntia, B.K. and Sahu, B. (2015). Standardization of thermal processing of cuttlefish nidamental gland. *Asian J. Animal Sci.*, **10**(2): 132-139.

ARTICLE CHRONICLE - Received : 07.10.2015; Revised : 05.11.2015; Accepted : 09.11.2015